

CHEMICAL COMPOSITION AND RENNET COAGULATION PROPERTIES OF CAMEL MILK

Abd Rabou, N.S.; A. H. Zaghloul and Safinaz El-Shibiny
Dairy Department, National Research Centre, Dokki, Egypt

ABSTRACT

The chemical composition and factors affecting the rennet coagulation of camel's milk were studied in comparison to cow's and buffalo's milk. The total solids of camel milk was slightly higher while its fat and protein content were slightly less than that of cows' milk. Camel's milk had less casein and slightly higher whey proteins than cow's milk. The increase in chymosin concentration, addition of increasing concentration of Ca^{++} , decrease of pH and increase in temperature enhanced the coagulation of camel's milk in a similar way to cow's milk. However in all cases the rennet coagulation time (RCT) of camel's milk was higher than that of cow's and buffalo's milk.

Keywords: *Rennet coagulation, Camel's milk, Cow's milk, Buffalo's milk, chemical composition*

INTRODUCTION

Camel milk plays an important role in human nutrition in many arid countries. There is a growing interest in camel's milk due to its chemical therapeutic effects. Wide variations in the composition of camel milk has been reported in several reviews (Farah; 1993; Mohamed 1990, Abu Lehia, 1987). Few studies have been carried on the composition of camel milk in Egypt (El-Bahey 1962, Bayoumi, 1990; Hassan et al., 1987 and Farag and Kebary, 1992).

One of the characteristic properties of camel milk is its weak coagulation by rennet (Farah and Bachman, 1987; Bayoumi, 1990; Mehaia et al. 1988). This has been attributed to the large casein miceller size of camel milk (Gouda et al. 1984; Farah and Ruegg, 1989) and its low content of the colloidal calcium phosphate (Yagil and Etzion, 1980). Several attempts have been made to correct the rennet coagulation and cheese manufacture from camel milk (Farah and Bachmann, 1987; Bayoumi 1990), but more studies are needed along this time.

Therefore, the present study was undertaken to obtain more information about the composition and rennet coagulation of camel's milk produced under the Egyptian conditions .

MATERIALS AND METHODS

Materials :

Cow's and buffalo's milk were obtained from agriculture college, Cairo university where camel's milk samples were obtained from Assiut Market. The milk samples were kept frozen until analyzed. Calf rennet powder (Hala) was obtained from Ch. Hansen Lab.(Copenhagen, Denmark) calcium chloride was obtained in analytical grade from El-Nasr Company, Egypt, and sodium chloride was obtained from local market.

Methods of analysis

The acidity, pH, fat, total solids and ash content were determined according to methods described by AOAC (1990). The total, non-casein and non protein nitrogen were determined according to IDF, (1993) using kejeldahl method. The rennet coagulation time was measured as described by Berridge (1955).

The procedure was as follows: One gram of powdered calf rennet was dissolved in 100 ml of distilled water. Aliquot(10ml) of the milk sample was pipetted in test tube immersed in a water bath maintained at 40°C unless stated. After 5 min. 1ml of the rennet solution was added to the milk sample stirred well and left until the first appearance of clots in milk and clotting time was recorded in sec. With stop watch. The rennet coagulation time (RCT) of each sample was determined in triplicates and the mean value was calculated to the nearest second.

Experiments :

The effect of following factors on the rennet coagulation time (RCT) of camel's, cow's and buffaloe's milk were carried out:

- **Effect of added chymosin:** 0.5, 1.0,1.5,2.0 and 2.5 ml of the prepared rennet solution were used to measure the RCT of different milks.

- **Effect of pH.** The pH of milk was adjusted to 5.5, 5.8, 6.1, 6.4, 6.7 and 7 using 1 N HCl or 1N NaOH before measuring the RCT.

- **Effect of CaCl₂.** Exactly 0.0, 20, 40, 50, 60, 80 and 100 mM of CaCl₂ were added to milks before measuring the RCT.

- **Effect of NaCl.** Sodium chloride was added at the ratio 0.0, 1.0, 2.0, 3.0, 4.0 and 5% to milks before RCT measurement .

- **Effect of temperature.** The RCT of different milks were measured at 30,40,45and 50 C.

RESULTS AND DISCUSSION

Chemical composition:

Table 1, shows that camel's milk contained slightly higher total solids than cow's milk but much less than buffaloe's milk being in agreement with other reports (Mohamed, 1990, Mehaia et al., 1995). On the other hand, the fat and total protein contents were less than that of cow's and buffaloe's milks. Camel's milk has been reported to contain higher lactose than cow's milk (Bayoumi, 1990) which explain the higher total solids of camel milk compared to that of cow's even it had less fat and protein cantents.

Table (1): Chemical composition* of camel's, cow's and Buffaloe's milk.

| | Camel's milk | Cow's milk | Buffaloe's milk |
|-----------------|--------------|------------|-----------------|
| Total solids % | 12.72 | 12.3 | 15.54 |
| Fat % | 2.9 | 3.2 | 6.3 |
| Fat / DM % | 22.80 | 26.02 | 40.54 |
| pH value | 6.42 | 6.58 | 6.43 |
| Acidity % | 0.18 | 0.18 | 0.17 |
| Total Nitrogen | 0.446 | 0.522 | 0.650 |
| Total protein % | 2.85 | 3.33 | 4.147 |
| T. protein/DM% | 22.41 | 27.07 | 26.69 |
| NPN | 0.035 | 0.088 | 0.091 |
| NCN | 0.151 | 0.198 | 0.211 |
| CN | 0.295 | 0.324 | 0.439 |
| PN | 0.411 | 0.434 | 0.559 |
| WPN | 0.116 | 0.110 | 0.120 |
| Ash % | 0.784 | 0.615 | 0.988 |
| Ash/ DM % | 6.16 | 5.00 | 6.36 |

**Average of 3 replicates*

The nitrogen distribution in camel's milk differ slightly from that for cow's and buffaloe's milks. Thus the casein number of camel's milk (Casin N/total N) was less while its whey protein N was higher than that of cow's and buffaloe's milks. There results are in agreement with that reported by Mehaia et al. (1995). However, the NPN content of camel's milk was less than that of cow's and buffaloe's milk, which disagree with other reports (Mehaia et al., 1995, Bayoumi 1990, Farag and Kebary, 1992). However, Farah (1993) stated that the protein and N fractions in camel's milk were generally similar to those in cow's milk.

The acidity and pH values of camel's, and cow's and buffaloe's milkwere generally similar in accordance with previous reports (Mehaia et al., 1995, Farrag and Kebary, 1992). The ash content of camel's milk fall in between cow's milk and buffaloe's milk. Bayaumi (1990) gave similar results with respect to the ash content of the three milks.

Rennet coagulation time (RCT)

Effect of chymosin concentration:

Table 2, shows that the RCT of different milks as affected by the concentration of added chymosin. Camel's milk showed the highest RCT while buffaloe's milk showed the lowest RCT at the different concentrations of added chymosin. In all cases the RCT of milks decreased almost linearly with the increase in chymosin. However, the effect of increased chymosin concentration on RCT was more pronounced in case of camel milk. Similar results were reported by Mohamed et al. (1989). Mehaia (1994) found that the effect of enzyme concentration on RCT to decrease as the protein concentration of milk increased which may explain the differences in the effect of chymosin concentration and RCT of the different types of milks.

Table (2): Effect of chymosin added to milk on RCT (Sec)*:

| | Camel's milk | | Cow's milk | | Buffaloes milk | |
|--------|--------------|---------------|------------|---------------|----------------|---------------|
| | Sec | % of decrease | Sec | % of decrease | Sec | % of decrease |
| 0.5 ml | 765 | 0.0 | 395 | 0.0 | 368 | 0.0 |
| 1.0 ml | 555 | 27.45 | 312 | 21.01 | 342 | 4.35 |
| 1.5 ml | 422 | 44.84 | 290 | 26.28 | 268 | 27.17 |
| 2.0 ml | 302 | 60.52 | 218 | 44.81 | 192 | 47.83 |
| 2.5 ml | 193 | 74.77 | 136 | 65.57 | 124 | 66.30 |

**Average of 3 replicates*

Effect of pH:

Table 3, shows that the effect of changing pH on RCT was more pronounced in case of camel's milk compared with cow's and buffalo's milks. Thus the increase in pH from 5.8 to 6.1-6.4 increased markedly the RCT of camel's milk. Similar results were reported by Farah and Bachmann (1987) and Mehaia (1994).

Table (3): Effect of pH on the RCT (Sec.)*.

| PH | Camel's milk | | Cow's milk | | Buffaloe's milk | |
|-----|--------------|-------------|------------|-------------|-----------------|-------------|
| | Sec | % of change | Sec | % of change | Sec | % of change |
| 5.5 | 376 | 0.0 | 229 | 0.0 | 212 | 0.0 |
| 5.8 | 423 | + 12.5 | 276 | +20.52 | 234 | +10.38 |
| 6.1 | 509 | +35.37 | 281 | +22.71 | 252 | +18.87 |
| 6.4 | 556 | +47.87 | 312 | +36.25 | 268 | +26.52 |
| 6.7 | 555 | +47.61 | 344 | +50.22 | 275 | +29.72 |
| 7.0 | 589 | +65.65 | 354 | +54.59 | 291 | +37.26 |

**Average of 3 replicates*

Effect of Ca :++

Addition of an increasing concentration of CaCl₂ decreased the RCT of camel's, cow's and buffalo's milk (Table 4). This can be explained on the basis that the increased Ca⁺⁺ would enhance the 2nd stage of the rennet coagulation and in turn the RCT would decrease. These results are in agreement with that reported by Farah and Bachmann (1987) and Mehaia (1994)

Table (4): Effect of added CaCl₂ on the RCT(Sec.)of camel's cow's, and buffaloe's milk*.

| CaCl ₂ added (mM) | Camel's milk | | Cow's milk | | Buffaloes milk | |
|------------------------------|--------------|---------------|------------|---------------|----------------|---------------|
| | Sec | % of decrease | Sec | % of decrease | Sec | % of decrease |
| 0.0 | 555 | 0.0 | 312 | 0.0 | 268 | 0.0 |
| 20 | 498 | 10.27 | 281 | 9.94 | 232 | 13.43 |
| 40 | 488 | 12.07 | 262 | 16.03 | 200 | 25.37 |
| 50 | 474 | 14.60 | 248 | 25.81 | 182 | 32.09 |
| 60 | 453 | 18.38 | 240 | 23.08 | 174 | 35.08 |
| 80 | 438 | 21.08 | 229 | 26.60 | 151 | 43.66 |
| 100 | 364 | 34.41 | 191 | 38.78 | 139 | 48.13 |

**Average of 3 replicates*

Effect of NaCl:

Table 5, shows that the addition of NaCl to camel's, cow's and buffaloe's milks retarded the coagulation time. The increase in rennet coagulation time (RCT) ran parallel to the percentage of NaCl added. This can be attributed to partial solubilization of colloidal calcium phosphate and decrease in the rate of k-casein hydrolysis (El.Zeny ,1991)

Effect of Temperature:

Increasing the coagulation temperature from 30 to 50°C enhanced the rennet coagulation of different milks (Table 6). However, the effect of temperature was more pronounced in case of camel's milk. Farah and Bachmann (1987) reported that the effect of temperature on cow's and camel's milks was nearly the same.

Table (5): Effect of added NaCl on the RCT(Sec) of camel's cow's and buffaloe's milk*.

| NaCl % | Camel's milk | | Cow's milk | | Buffaloe's milk | |
|--------|--------------|---------------|------------|---------------|-----------------|---------------|
| | Sec | % of increase | Sec | % of increase | Sec | % of increase |
| 0.0 | 555 | 0.0 | 312 | 0.0 | 304 | 0.0 |
| 1.0 | 568 | 2.34 | 334 | 7.05 | 312 | 2.63 |
| 2.0 | 605 | 9.01 | 352 | 12.82 | 323 | 6.25 |
| 3.0 | 625 | 12.61 | 362 | 16.03 | 346 | 13.82 |
| 4.0 | 672 | 21.08 | 400 | 28.21 | 362 | 19.08 |
| 5.0 | 784 | 41.26 | 431 | 38.14 | 390 | 28.29 |

**Average of 3 replicates*

Table (6): Effect of coagulation temperature on RCT (Sec.) on camel's, cow's, buffaloe's milk*.

| Temperature °C | Camel's milk | | Cow's milk | | Buffaloes milk | |
|----------------|--------------|-------------|------------|-------------|----------------|-------------|
| | Sec | % of change | Sec | % of change | Sec | % of change |
| 30 °C | 873 | 0.0 | 373 | 0.0 | 342 | 0.0 |
| 40 °C | 593 | -32.07 | 352 | -5.63 | 280 | -18.13 |
| 45 °C | 555 | -36.43 | 344 | -7.77 | 268 | -15.79 |
| 50 °C | 478 | -45.25 | 378 | +1.34 | 341 | -0.29 |

**Average of 3 replicates*

The foregoing results suggest that the RCT of camel's was affected by changing the temperature, pH, Ca⁺⁺, enzyme concentration and NaCl in a similar way to cow's and buffaloe's milk, However, the effect of these factors on RCT was more pronounced in case of camel's milk.

This may be attributed to difference in casein micellar-size distribution, and the low Ca⁺⁺ content of camel's milk. Camel's milk showed broader distribution curve of casein micells with a maximum between 260 and 300 nm compared to the smaller micellar size of cow's milk ie. 100-140 nm (Farah and Ruegg 1989). Yagil and Ezion (1980) showed that the colloidal calcium bond to the micellar in camel's milk to be much lower than in cow's milk.

REFERENCES

- AOAC (1990): Association of Official Anal. Chemis. Official Methods soc analysis 15th ed. AOAC Benjamin Franklin Station, Washinton DC. USF .
- Abu-Lehia, I.A. (1987): Composition of camel milk. *Milchwissenschaft* 42: 368-371.
- Bayoumi, S. (1990): Studies an the composition and rennet coagulation of camel milk. *Kieler Milchwirt-schaftliche Forschungsberichte*. 42: 3-8.
- Berridge, N.J. (1955). Purification and Assay of Rennin in "Method of Enzymology" Vol 2 (S.P. Colowick and N.O. Kaplan Ed.) Academic Press Inc. N.Y. and London.
- El-Bahay G.M. (1962): Normal contents of Egyptian camel milk: *Vetrinary medical Journal (Egypt)* 8: 7-10.
- El-Zeny, H.M. (1991). Rennet Coagulation of salted milk and rheology of soft white chhese prepared from it. Ph.D. Theses Michgan state univ. East lansing M7, USA.
- Farah, Z. (1993): Composition and characteristics of camel milk. *J. Dairy Research*, 60: 603-626.
- Farah, Z. and Bachmann. M.R. (1987): Rennet coagulation properties of camel milk. *Milchwissenschaft*, 42: 689-692.
- Farah, Z. and Ruegg, M.W. (1989): The size distribution of casein micelles in camel milk. *Food Microstructure*, 8: 211-216.
- Farag, S.I. and Kebary, K.M.K. (1992): Chemical composition and physical properties of camel's milk and milk fat. In *Proceedings 5th Egyptian Conference of Dairy Sci, and Tech., Ismailia, Egypt* pp. 57-67.
- Gouda, A., El-Zayat, A. and EL-shabrawy, S.A. (1984): Electron microscopy-study an the size distribution of casein micelles, fat globules and fat globule membrane of camel milk. *Annals of Agriculture Science Ain Shams University*, 29: 755-762.
- Hassan, A.A.; Hagrass, A.E.; Soryal, K.A. and El-Shabrawy, S.A. (1987): Physicochemical properties of camel milk during lactation period in Egypt. *Egyptian J. Food Sci.*, 15: 1-14.
- International Dairy Federation. (1993). Milk determination of nitrogen content. IDF Standard 20 B.

- Mehaia, M.A (1994): Effect of milk and calcium concentration and pH on rennet coagulation time of UF camel milk Egypt. J. Dairy Sci., 22: 297-306.
- Mehaia M.A.; Abou El-Kheir, A.M. and Hablas, M.A. (1988): Enzymatic coagulation of camel's milk. A study using soluble and immobilized chymosin, *Milchwissenschaft*, 43: 438-440.
- Mehaia, M.A.; Hablas, M.A., Abdel Rahman, K.M. and El-Mougy, S.A. (1995): Milk composition of Majaheim, wadiah and Hamra Camel in Soudi Arabia, *Food Chem.* 52: 115-122.
- Mohamed. M.A. (1990): Camel milk: Chemical composition characterization of casein and preliminary trial of cheese- making properties. M. Sc. Thesis, Swedish University of agricultural Science, Uppsala, Sweden.
- Mohamed, M.A.; Mursal, A.I. and Iarssos-Raznikiewicz, M. (1989): Separation of camel milk casein fraction and its relation to the coagulation properties of fresh milk, *Milchwissenschaft*, 44: 278-280.
- Yagil, R. and Etzion, 2 (1980): Effect of drought condition on the quality of camel milk, *J. Dairy Res.* 47: 159-166.

التركيب الكيميائي وخواص التجين بالمنفحة للين الابل (النوق) د. نبيل سامى عبد ربه ، د. أحمد حسن زغلول ، أ.د. صافيناز الشيبينى قسم الألبان – المركز القومى للبحوث – الدقى – ج م ع

تم تجميع عينات لبن الابل (الجمال) من السوق المحلى ولبن الابقار و الجاموس من كلية الزراعة، جامعة القاهرة. وقد تم تجميد العينات وحفظها عند درجة حرارة -18° م لحين تحليلها لمكوناتها من الجوامد الكلية، الدهن، البروتين الكلي، النيتروجين الكازينى والنيتروجين غير البروتينى وكذلك محتواها من الرماد وتم تقدير الحموضة وقياس رقم ال pH .

وقد خلصت نتائج الدراسة إلى أن الجوامد الكلية فى لبن الابل أعلى قليلا عن نسبتها فى لبن الابقار. كما احتوى لبن الابل على نسبة أقل من النيتروجين الكازينى عن لبن الابقار والجاموسى بينما احتوى على نسبة أعلى من من بروتينات الشرش عن لبن الابقار.

و قد شمل البحث دراسة خاصة التجين بالمنفحة وتأثير بعض العوامل عليها ويمكن تلخيص النتائج المتحصل عليها فيما يلى:

- 1- أن زيادة كمية أنزيم الكيموسين تقلل من زمن التجين فى الألبان الثلاثة.
- 2- أن اضافة كلوريد الكالسيوم يقلل من زمن التجين فى الألبان الثلاثة , وأن العلاقة بين نسبة كلوريد الكالسيوم المضاف و زمن التجين عكسية.
- 3- بزيادة درجة حرارة التجين من (30°م الى 50°م) تؤدي إلى تقليل زمن التجين فى الألبان الثلاثة.
- 4- زيادة رقم ال pH (5.5 – 7) وجد أنه يؤدي إلى زيادة زمن التجين فى الألبان الثلاثة.
- 5- أن اضافة كلوريد الصوديوم تزيد من زمن التجين فى الألبان الثلاثة.
- 6- فى جميع الحالات كان زمن تجين لبن الابل أعلى من زمن تجين لبن الابقار و أقلهم فى زمن التجين لبن الجاموس.